	TPM CIRCLE NO :- 06		ACTIVITY	КК	QM	PM	JH	SHE	ОТ	DM	E&T	1/17				
	TPM CIRCLE NAME :- Grindi DEPT : Assembly Shop	ing LOSS NO. / STEP RESULT AREA		D	P Q		DEF :- A		D	S	м	KAIZEN IDEA S				
CELL :-Rotor GrindingCELL NAME: A131 Tensioner			RESULT AREA P Q DEF :-A C D S M MACHINE / STAGE – Cam Pin pressing OPERATION- Pin pressing													
KAIZEN THEME :- To Reduce Job checking time at grinding machine		IDEA :-Provide Digital Checking process														
		COUNTERMEASURE- Use digital checking								BENCHMARK TARGET			350 Mint.			
WIDELY/DEEPLY:-		process at rotor size it required less time								TARGET50 Mint.KAIZEN START12/07/14						
										KAIZEN START 12/07/14 KAIZEN FINISH 09/08/14						
PROBLEM / PRESENT STATUS :- At grinding		to set														
machine when grinding machine is in										TEAM MEMBERS :-Sandeep Dukare						
running condition job checking process											Manjeet Devare					
by manually due to that more time		4 1		ALL .	T	-	X		∣⊢							
required									E	BENEFITS :- Save time						
		State Sk			Nº e					лиат			JSTENANCE			
										WHAT TO DO :- Use digital gauge						
WHY - WHY ANALYSIS :-		RESULT :-								HOW TO DO FREQUENCY :- Check						
Why- More time required for checking										& set with master sample						
Why- Setting time more										x set	. VVIC	11 11105	lei sample			
Why- Checking done on manually dial			400 35	50												
gauge																
80080		⊑ 350 - ₩ 300 - .⊑ 250 -														
			Ë 200 -													
			⊨ 150 - 100 -			50										
			50 -													
ROOT CAUSE :- Check	ing done by manually		0	, 1.4		1107 1 4]									
			July.14 Aug.14 Month								SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT					
REGISTRATION NO. &	DATE: -09/08/14		1401						SR			TARGET	RESPONSIBILITY	STATUS		
REGISTERED BY :- Sar	ndeep Dukare									-						
MANAGER'S SIGN :-A	nil Shende										A					
									•		I		-			