

CELL :-Rotor Grinding **CELL NAME:** A131 Tensioner

MACHINE / STAGE –Cam Pin pressing

OPERATION- Pin pressing

KAIZEN THEME :-To Reduce Job checking time at grinding machine

IDEA :-Provide Digital Checking process

WIDELY/DEEPLY:-

COUNTERMEASURE- Use digital checking process at rotor size it required less time to set

PROBLEM / PRESENT STATUS :-At grinding machine when grinding machine is in running condition job checking process by manually due to that more time required



BENCHMARK	350 Mint.
TARGET	50 Mint.
KAIZEN START	12/07/14
KAIZEN FINISH	09/08/14

TEAM MEMBERS :-Sandeep Dukare
Manjeet Devare

BENEFITS :- Save time

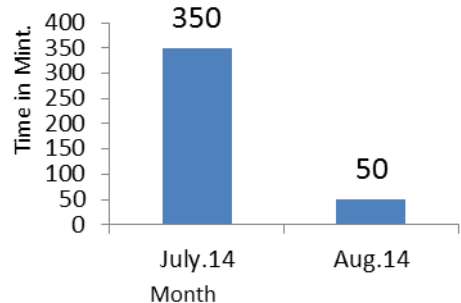
KAIZEN SUSTENANCE

WHAT TO DO :- Use digital gauge

HOW TO DO FREQUENCY :- Check & set with master sample

WHY - WHY ANALYSIS :-
Why- More time required for checking
Why- Setting time more
Why- Checking done on manually dial gauge

RESULT :-



ROOT CAUSE :- Checking done by manually

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

REGISTRATION NO. & DATE: -09/08/14

REGISTERED BY :- Sandeep Dukare

MANAGER'S SIGN :-Anil Shende

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
	NA			